



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBBP1425-109
Job Sheet 188453



Part No: RBBP1425-109

Job Qty: 6 pcs

Part Name: Engine Cable Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/10/19

Job Tracking No:

Due Date: 1/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBBP1425-101 Rev D IPP Rev A 18.03.13 New issue DP Verify DD/DWG RBBP1425-101 Rev D/IPP
Rev B 18.04.04 DWG update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Purchasing	6 pcs	1/25/19	1/25/19	0.00	0.00	Purchasing - 1	JAN 22 2019
							Purchasing - 2	
							Purchasing - 3	
120	Packaging 2-1 - Receive - B4B	6 pcs	1/25/19	1/25/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	JAN 22 2019
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	
							Packaging 2 - 29 - B4B	



Container No: S146765



Part: RBBP1425-109

Job No: 188453

Serial No/Batch: S146765

Revision: D

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	DAS
125	QC 6	6 pcs	1/25/19	0.00 0.00	QC 6 - 38
					QC 6 - 42
					QC 6 - 9
					QC 6 - 68
					QC 6 - 61
130	Packaging 3-1 - Stock - B4B	6 pcs	1/25/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
140	QC 21 - SA	6 pcs	1/25/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
Part Op 110 - (Purchasing) -Issue P/O to ICA Distribution: 042233 -Assemble RBBP1425-109 as per drawing and swage Descriptions: fittings. -DART to supply RBBP1425-105-03 and RBBP1425-103-05 120 - (Receive & Inspect for Damage & Mat'l Certs) 125 - (QC6- All purchased or subcontracted products) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release) x6 in this 10 Jan 2019					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
RBBP1425-103-05	Guide	6 Ea (1 ea)	110-Purchasing	5110048	

RBBP1425-105-03
RBBP1425-109P

Keeper
Engine Cable Assembly

6 pcs (1 ea)
6 Ea (1 ea)

110-Purchasing
110-Purchasing

SOWS004 - 5144158
5146762

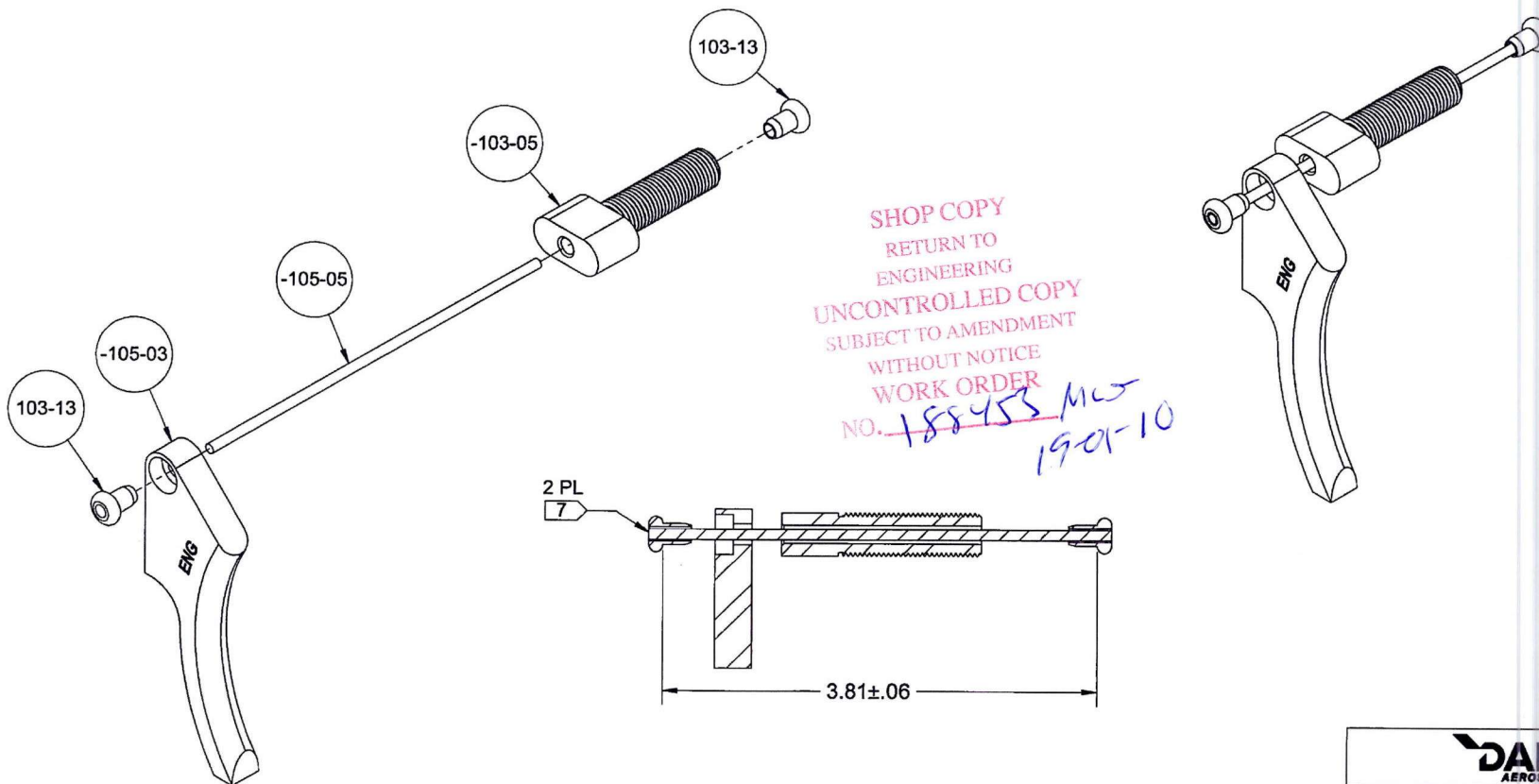
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	RBBP1425-103-05	6	14	0
	RBBP1425-105-03	6	14	0
	RBBP1425-109P	6	0	0

Part Specifications

Specifications could not be found.

ITEM #	QTY	PART #	TITLE	REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
-105-03	1	RBBP1425-105-03	KEEPER	C	DIMENSION 3.807 +/- .060 CHANGED FOR 3.81 +/- .06, TEMPLATE UPDATED, NOTE 7 ADDED	17-647	18.1.23	VM	ML
-105-05	1	RBBP1425-105-05	CABLE 3/32" DIA						
-103-05	1	RBBP1425-103-05	GUIDE						
103-13	2	McMaster#3869T62	BALL W/SHANK SWAGE FITTING 3/32" DIA.						



- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A/N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) GRIND SMOOTH AFTER CRIMPING

RBBP1425-109 ENGINE CABLE ASSEMBLY

DART AEROSPACE Hawkesbury, Ontario, Canada	
ENGINE CABLE ASSEMBLY	
PART NO.	REV
RBBP1425-109	D
TOOL NO.	INITIALS AND DATE
RBBP1425-109	VM 1/23/2018
DESIGNED BY:	TOLERANCES:
DRAWN BY:	XXX ± .005
CHECKED BY:	XX ± .01
MFG REVIEW BY:	X ± .1
APPROVED BY:	ML 03/26/2018
SCALE: NTS SHEET 10 OF 12	
COPYRIGHT © 2017 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042233



Supplier: ICA001-VC
ICA Distribution
3592 Boulevard Poirier
St-Laurent
QC
H4R 2J5 Canada
Phone: 514 633 0055

Ship To:

PO No: PO042233
PO Date: 1/10/19
Due Date: 1/25/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick
Phone:
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
①	188452	RBBP1425-107P	999-RBBP1425-107P		Transmission cable assembly	Firmed	-	1/25/19	6 pcs	0 pcs	6 pcs	\$31.05/pcs	\$186.30
							6 X	JAN 22 2019					
②	188453	RBBP1425-109P	999-RBBP1425-109P		Engine Cable Assembly	Firmed	-	1/25/19	6 Ea	0 Ea	6 Ea	\$31.05/Ea	\$186.30
							6 X	JAN 22 2019					

Grand Total: \$372.60

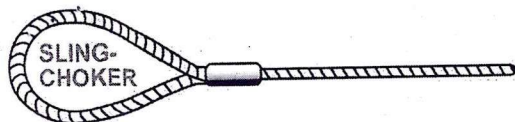
Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 1/10/19 2:53 PM dart.Lussier.Patrick



ICA Distribution

Div. de Manufacture Sling-Choker (Hamilton) Ltee.

3592 Boulevard Poirier, Ville St-Laurent, QC H4R 2J5
Tel: (514) 633-0055 Email: info@icadistribution.com

BORDEAU

D'EXPÉDITION

No. de Client

Bon De Commande

Date De La Facture

Page

0000119615

401940

042233 ✓

18-Jan-2019

1

FACTURÉ À:

DART AEROSPACE LTD.

1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

EXPÉDIÉ À:

DART AEROSPACE LTD.

1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-3336

(613) 632-3336

MODALITÉS DE PAIEMENT	Net 30 days	F.A.B.	CALL WHEN READY.	DEVISE	Canadian dollars
MODE D'EXPÉDITION	PUROLATOR COLLECT	PRO NO.		COMMANDE	0000119615
DATE D'EXPÉDITION	ESNT	0.0 * INV VIA	EMAIL / MISC	TERR	88

LIGNE	NUMÉRO DE PIÈCE / DESCRIPTION	UNITÉ DE MEASURE	COMM	EXP	EN SOUF
1 *	999-RBBP1425-107P ✓ ASSY 3/32" X 4.19" 7X7 C/W SHANK BALL AND CUSTOMER HARDWARE PER DRAWING RBBP-1425-107 REV D TRANS CABLE ASSEMBLY MADE WITH LARGE KEEPER	EA	6 L ✓	6	
2 *	999-RBBP1425-109P ✓ ASSY 3/32" X 3.81" 7X7 C/W SHANK BALL AND CUSTOMER HARDWARE PER DRAWING RBBP-1425-109 REV D ENGINE CABLE ASSEMBLY MADE WITH SMALL KEEPER REF: 24331 THANK YOU - STEVE WILSON TEL-514-633-0055 FX - 514-633-0066 stevenw@icadistribution.com	EA	6 ✓	6	DAS 38 9-89

HST No: 104888037RT0001